

AMENDMENTS TO THE CLAIMS

This listing of claims will replace all prior versions and listings of claims in the application:

LISTING OF CLAIMS:

1. (currently amended): A method of forming a resin film from a first resin for a middle portion to form a resin film main body of the resin film and a second resin for edge portions to form both side edge portions in a crosswise direction of the resin film, the method comprising the steps of:

joining the first resin and the second resin in such a manner as to enclose only both side edges in the crosswise direction of the first resin for the middle portion which is formed as a cross-section convex shape with the second resin for the edge portions which is formed as a cross-section concave shape and to form a boundary of the first resin and the second resin; and

extruding the joined resins through an extruding die to form the resin film,

wherein the first and second resins are joined by being fed through a feed block which includes a joining part having a specific cross-sectional shape in such a manner as to enclose only both side edges in the crosswise direction of the resin film main body which is formed as a cross-section convex shape with the resin for the edge portions which is formed as a cross-section concave shape, and

wherein the joining part is formed so that the cross-sectional shape is shaped as a pair of recessed branch flow paths that are fitted on respective projecting edges of a trunk flow path.

2. (previously presented): The method as defined in claim 1, wherein a degree of enclosing the first resin for the middle portion with the second resin for the edge portions is adjusted according to a difference in melt flow rate between the resins.

3. (previously presented): The method as defined in claim 1, wherein a degree of enclosing the first resin for the middle portion with the second resin for the edge portions is adjusted according to a difference in extrusion rate between the resins.

4. (previously presented): The method as defined in claim 1, wherein a degree of enclosing the first resin for the middle portion with the second resin for the edge portions is adjusted according to a difference in resin temperature between the resins.

5. (previously presented): The method as defined in claim 1, wherein a degree of enclosing the first resin for the middle portion with the second resin for the edge portions is adjusted according to a width of the resin film.

6-17. (canceled).